

測試報告

Test Report

號碼(No.): ETR23404578M01

日期(Date): 27-Apr-2023

頁數(Page): 1 of 19

長春人造樹脂廠股份有限公司新竹廠 (CHANG CHUN PLASTICS CO., LTD. (HSINCHU FACTORY))

新竹縣湖口鄉新竹工業區中華路8號 (NO. 8, CHUNG HWA ROAD, HSINCHU INDUSTRIAL DISTRICT 303, TAIWAN)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as) :

送樣廠商(Sample Submitted By) : 長春人造樹脂廠股份有限公司新竹廠 (CHANG CHUN PLASTICS CO., LTD. (HSINCHU FACTORY))

樣品名稱(Sample Name) : PHENOLIC MOLDING COMPOUND

樣品型號(Style/Item No.) : T375HF

收件日(Sample Receiving Date) : 20-Apr-2023

測試期間(Testing Period) : 20-Apr-2023 to 27-Apr-2023

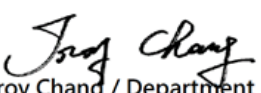
測試需求(Test Requested) : (1) 依據客戶指定，參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)

(2) 客戶指定，依據長春人造樹脂廠股份有限公司要求進行紅磷測試。 (The test is compliant with Chang Chun Plastics Co., Ltd.'s test condition, specified by client to test Red Phosphorus.)

(3) 依據客戶指定，測試 PAHs 及其他測項。 (As specified by client, to test PAHs and other item(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages.)

結論(Conclusion) : (3) 根據客戶所提供的樣品，多環芳香烴測試結果符合德國產品安全委員會(AfPS) GS PAHs第3類「其它產品」之限值要求。(Based upon the performed tests on the submitted sample(s), the test results of PAHs (15 items) comply with the limits of PAHs requirement (Category 3) 「Other consumer products」 as set by German Committee on Product Safety (AfPS) GS PAHs.)


Troy Chang / Department Manager
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



PIN CODE: 8DA08401

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測試部位敘述 (Test Part Description)

No.1 : 黑色細粒 (BLACK GRAIN)

測試結果 (Test Results)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
鎘 (Cd) (Cadmium (Cd))	參考IEC 62321-5: 2013 · 以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	-
鉛 (Pb) (Lead (Pb))	參考IEC 62321-5: 2013 · 以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	-
汞 (Hg) (Mercury (Hg))	參考IEC 62321-4: 2013+ AMD1: 2017 · 以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	-
六價鉻 Cr(VI) (Hexavalent Chromium Cr(VI))	參考IEC 62321-7-2: 2017 · 以紫外光-可見光分光光度計分析。(With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.)	mg/kg	8	n.d.	-
一溴聯苯 (Monobromobiphenyl)	參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.	-
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.	-
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.	-
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.	-
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.	-
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.	-
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.	-
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.	-
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	n.d.	-
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	n.d.	-

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新竹縣湖口鄉新竹工業區中華路8號 (NO. 8, CHUNG HWA ROAD, HSINCHU INDUSTRIAL DISTRICT 303, TAIWAN)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
一溴聯苯醚 (Monobromodiphenyl ether)	參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.	-
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.	-
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.	-
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.	-
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.	-
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.	-
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.	-
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.	-
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.	-
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.	-
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP))	參考IEC 62321-8: 2017 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	n.d.	-
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP))		mg/kg	50	n.d.	-
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-(2-ethylhexyl) phthalate (DEHP))		mg/kg	50	n.d.	-
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP))		mg/kg	50	n.d.	-
鄰苯二甲酸二異癸酯 (DIDP) (Diisodecyl phthalate (DIDP)) (CAS No.: 26761-40-0, 68515-49-1)		mg/kg	50	n.d.	-
鄰苯二甲酸二異壬酯 (DINP) (Diisononyl phthalate (DINP)) (CAS No.: 28553-12-0, 68515-48-0)		mg/kg	50	n.d.	-
鄰苯二甲酸二正辛酯 (DNOP) (Di-n-octyl phthalate (DNOP)) (CAS No.: 117-84-0)		mg/kg	50	n.d.	-
鄰苯二甲酸二正己酯 (DNHP) (Di-n-hexyl phthalate (DNHP)) (CAS No.: 84-75-3)		mg/kg	50	n.d.	-

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新竹縣湖口鄉新竹工業區中華路8號 (NO. 8, CHUNG HWA ROAD, HSINCHU INDUSTRIAL DISTRICT 303, TAIWAN)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
四溴雙酚-A (TBBP-A) (Tetrabromobisphenol A (TBBP-A)) (CAS No.: 79-94-7)	參考RSTS-E&E-121 · 以液相層析儀/質譜儀分析。(With reference to RSTS-E&E-121, analysis was performed by LC/MS.)	mg/kg	10	n.d.	-
中鏈氯化石蠟(C14-C17) (MCCP) (Medium Chain Chlorinated Paraffins(C14-C17) (MCCP)) (CAS No.: 85535-85-9)	參考ISO 18219-2: 2021 · 以氣相層析儀/質譜儀分析。(With reference to ISO 18219-2: 2021, analysis was performed by GC/MS.)	mg/kg	50	n.d.	-
六溴環十二烷及所有主要被辨別出的異構物(HBCDD) (α- HBCDD, β- HBCDD, γ- HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD)) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	參考IEC 62321: 2008 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321: 2008, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
石綿 (Asbestos)					
陽起石綿 (Actinolite) (CAS No.: 77536-66-4)	參考EPA 600/R-93/116: 1993 · 以立體顯微鏡(SM)與分散染色式偏光顯微鏡(DS-PLM)及X光繞射光譜分析法(XRD)分析。(With reference to EPA 600/R-93/116: 1993, analysis was performed by Stereo Microscope (SM), Dispersion Staining Polarized Light Microscope (DS-PLM) and X-ray Diffraction Spectrometer (XRD).)	-	-	Negative	-
褐石綿/鐵石綿 (Amosite) (CAS No.: 12172-73-5)		-	-	Negative	-
斜方角閃石綿 (Anthophyllite) (CAS No.: 77536-67-5)		-	-	Negative	-
白石綿/溫石綿 (Chrysotile) (CAS No.: 12001-29-5)		-	-	Negative	-
青石綿 (Crocidolite) (CAS No.: 12001-28-4)		-	-	Negative	-
透閃石綿 (Tremolite) (CAS No.: 77536-68-6)		-	-	Negative	-
紅磷 (Red phosphorus)	以熱裂解-氣相層析/質譜儀分析。(Analysis was performed by Pyrolyzer-GC/MS.)	mg/kg	500	n.d.	-

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
多環芳香烴 (Polycyclic Aromatic Hydrocarbons) (PAHs)					
苯駢(a)芘 (Benzo[a]pyrene) (CAS No.: 50-32-8)	參考AfPS GS 2019:01 PAK · 以氣相層析儀 / 質譜儀分析。(With reference to AfPS GS 2019:01 PAK, analysis was performed by GC/MS.)	mg/kg	0.2	n.d.	Δ
苯駢(e)芘 (Benzo[e]pyrene) (CAS No.: 192-97-2)		mg/kg	0.2	n.d.	Δ
苯駢蒽 (Benzo[a]anthracene) (CAS No.: 56-55-3)		mg/kg	0.2	n.d.	Δ
苯(b)苯駢芴 (Benzo[b]fluoranthene) (CAS No.: 205-99-2)		mg/kg	0.2	n.d.	Δ
苯(j)苯駢芴 (Benzo[j]fluoranthene) (CAS No.: 205-82-3)		mg/kg	0.2	n.d.	Δ
苯(k)苯駢芴 (Benzo[k]fluoranthene) (CAS No.: 207-08-9)		mg/kg	0.2	n.d.	Δ
蒽 (Chrysene) (CAS No.: 218-01-9)		mg/kg	0.2	n.d.	Δ
二苯駢蒽 (Dibenzo[a,h]anthracene) (CAS No.: 53-70-3)		mg/kg	0.2	n.d.	Δ
苯駢芘 (Benzo[g,h,i]perylene) (CAS No.: 191-24-2)		mg/kg	0.2	n.d.	Δ
茚酮芘 (Indeno[1,2,3-c,d]pyrene) (CAS No.: 193-39-5)		mg/kg	0.2	n.d.	Δ
蒽 (Anthracene) (CAS No.: 120-12-7)		mg/kg	0.2	n.d.	Δ
苯駢芴 (Fluoranthene) (CAS No.: 206-44-0)		mg/kg	0.2	n.d.	Δ
菲 (Phenanthrene) (CAS No.: 85-01-8)		mg/kg	0.2	n.d.	Δ
芘 (Pyrene) (CAS No.: 129-00-0)		mg/kg	0.2	n.d.	Δ
萘 (Naphthalene) (CAS No.: 91-20-3)		mg/kg	0.2	n.d.	Δ
多環芳香烴15項總和 (Sum of 15 PAHs)	mg/kg	-	n.d.	Δ	

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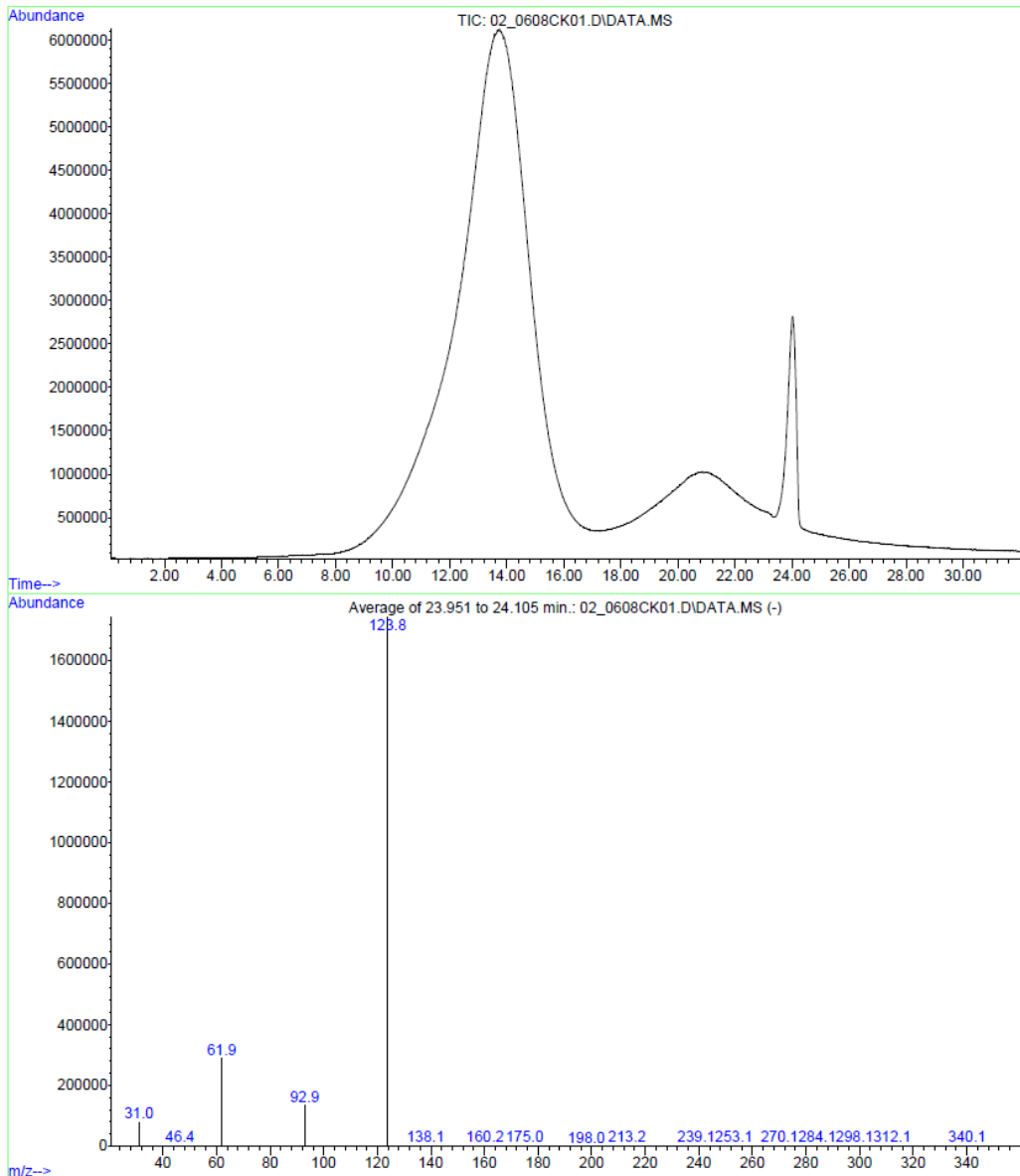
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紅磷標準品Py-GCMS圖譜 (The Py-GCMS spectra of Red phosphorus standard)



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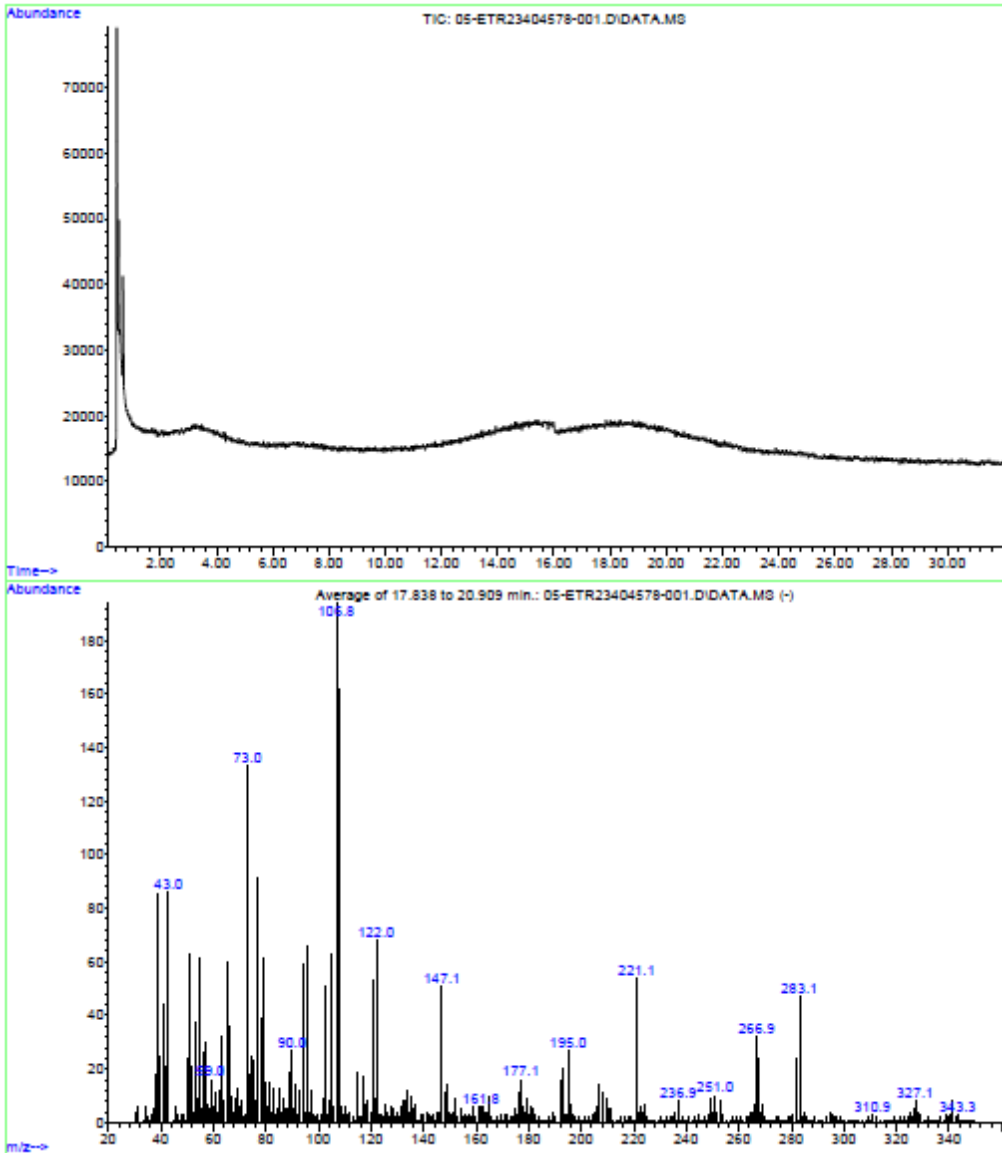
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新竹縣湖口鄉新竹工業區中華路8號 (NO. 8, CHUNG HWA ROAD, HSINCHU INDUSTRIAL DISTRICT 303, TAIWAN)

檢測樣品Py-GCMS圖譜 (The Py-GCMS spectra of test sample)



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備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit (方法偵測極限值)
3. n.d. = Not Detected (未檢出) ; 小於MDL / Less than MDL
4. "-" = Not Regulated (無規格值)
5. ** = Qualitative analysis (No Unit) 定性分析(無單位)
6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
7. 石綿定性分析試驗範圍： <0.1%~100% · 石綿鑑定的判定基準是以檢出含有石綿纖維為『Positive』 · 未檢出石綿纖維為『Negative』。(Testing range of asbestos qualitative analysis is from less than 0.1% to 100%. The judgment criterion: asbestos fibers being found is shown as "Positive"; asbestos fibers not being found is shown as "Negative".)
8. 除非另有說明 · 參照ILAC-G8:09/2019 · 採用簡單二元(w=0)允收規則進行符合性判定；根據此規則 · 符合性結果之判定係以測試結果與限值做比較。(Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.)
9. 本報告為 ETR23404578 之異動報告。(This is the additional test report of ETR23404578.)

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新竹縣湖口鄉新竹工業區中華路8號 (NO. 8, CHUNG HWA ROAD, HSINCHU INDUSTRIAL DISTRICT 303, TAIWAN)

Remark :

△ 德國產品安全委員會(AfPS): GS PAHs 要求

AfPS (German commission for Product Safety): GS PAHs requirements

項目 (Parameter)	第 1 類(Category 1)	第 2 類(Category 2)		第 3 類(Category 3)	
	意圖放入口中的材料或者長時間接觸皮膚(超過 30 秒)的 2009/48/EC 定義的玩具材料和 3 歲以下兒童使用的產品(Materials intended to be placed in the mouth, or materials in toys (Directive 2009/48/EC) or articles for children up to 3 years of age with intended long-term skin contact (> 30 seconds))	不屬於第 1 類的材料，並意圖或可預見與皮膚接觸逾 30 秒(長期皮膚接觸)或重複的短時間接觸(Materials that are not in Category 1, with intended or foreseeable long-term skin contact (> 30 seconds) or short-term repetitive contact with the skin)		不屬於第 1 類或第 2 類的材料，並意圖或可預見與皮膚接觸不超過 30 秒(短期皮膚接觸)(Materials not covered by Category 1 or 2, with intended or foreseeable short-term skin contact (≤ 30 seconds))	
		a. 供 14 歲以下兒童使用的產品(Use by children under 14)	b. 其它產品(Other consumer products)	a. 供 14 歲以下兒童使用的產品(Use by children under 14)	b. 其它產品(Other consumer products)
Naphthalene	< 1	< 2		< 10	
Phenanthrene	< 1 Sum	< 5 Sum	< 10 Sum	< 20 Sum	< 50 Sum
Anthracene					
Fluoranthene					
Pyrene					
Benzo[a]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Chrysene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[b]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[j]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[k]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[a]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[e]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Indeno[1,2,3-c,d] pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Dibenzo[a,h]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[g,h,i]perylene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
15 項 PAH 總濃度 (Sum of 15 PAH)	< 1	< 5	< 10	< 20	< 50

單位(Unit) : mg/kg

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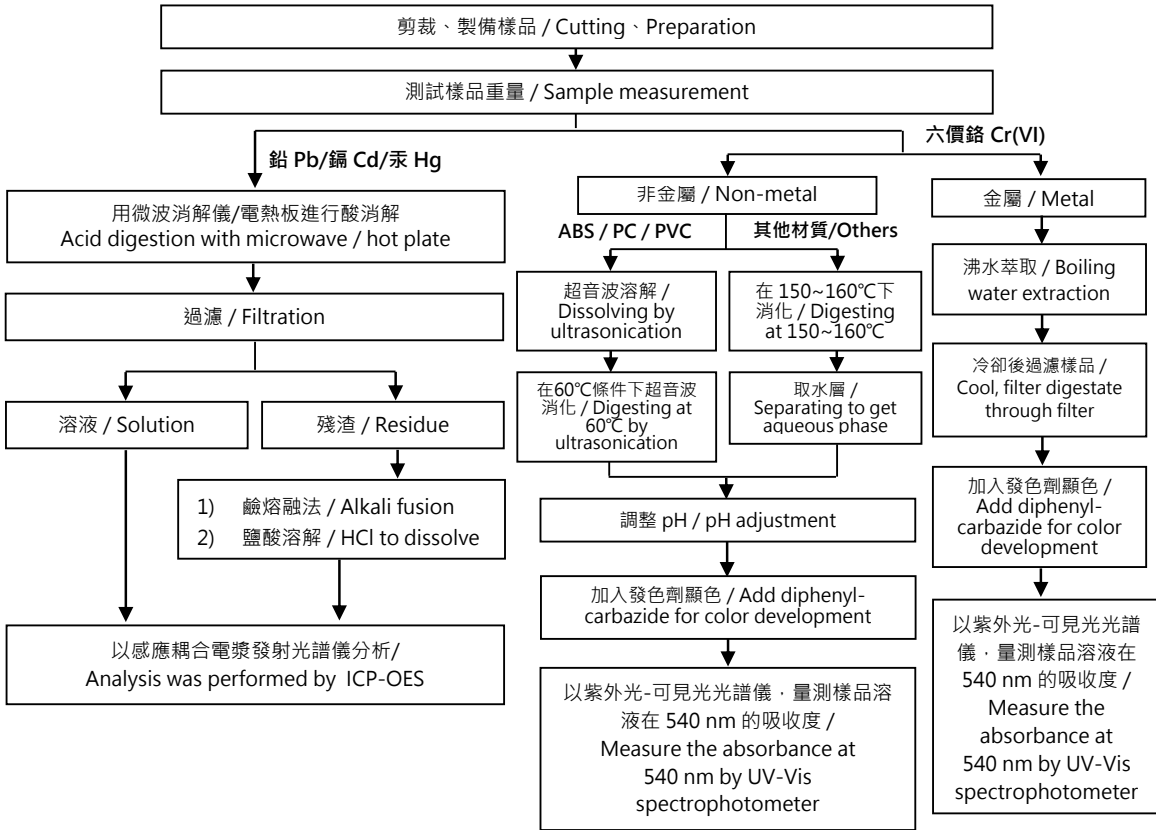
長春人造樹脂廠股份有限公司新竹廠 (CHANG CHUN PLASTICS CO., LTD. (HSINCHU FACTORY))

新竹縣湖口鄉新竹工業區中華路8號 (NO. 8, CHUNG HWA ROAD, HSINCHU INDUSTRIAL DISTRICT 303, TAIWAN)

重金屬流程圖 / Analytical flow chart of heavy metal

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart.
(Cr⁶⁺ test method excluded)



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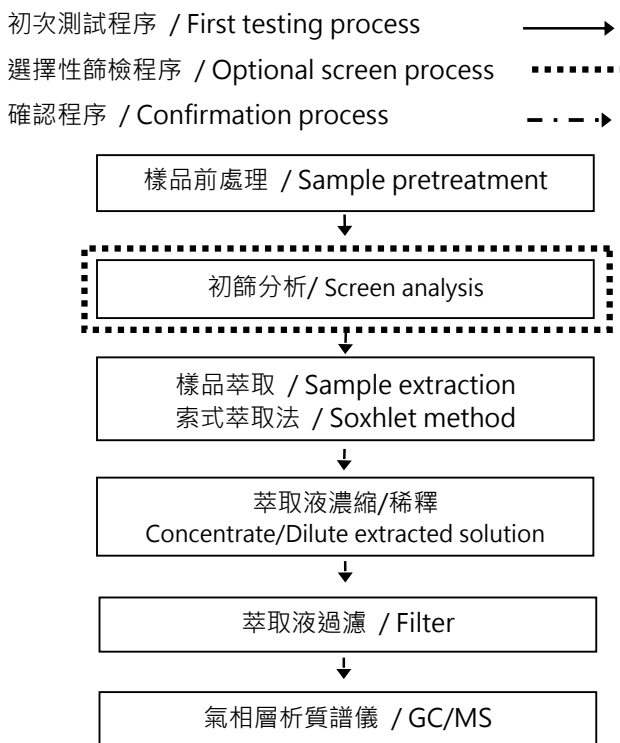
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新竹縣湖口鄉新竹工業區中華路8號 (NO. 8, CHUNG HWA ROAD, HSINCHU INDUSTRIAL DISTRICT 303, TAIWAN)

多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs



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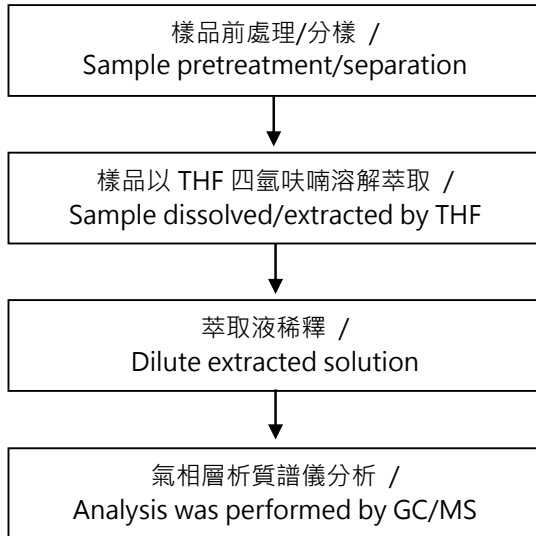
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可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】



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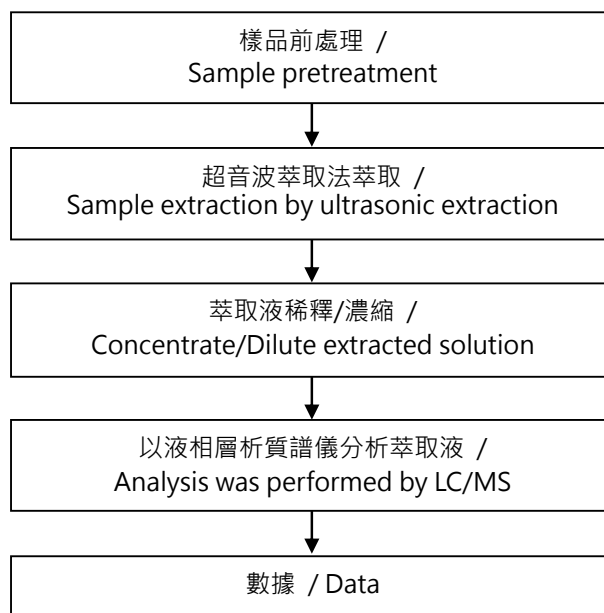
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四溴雙酚-A 分析流程圖 / Analytical flow chart - TBBP-A



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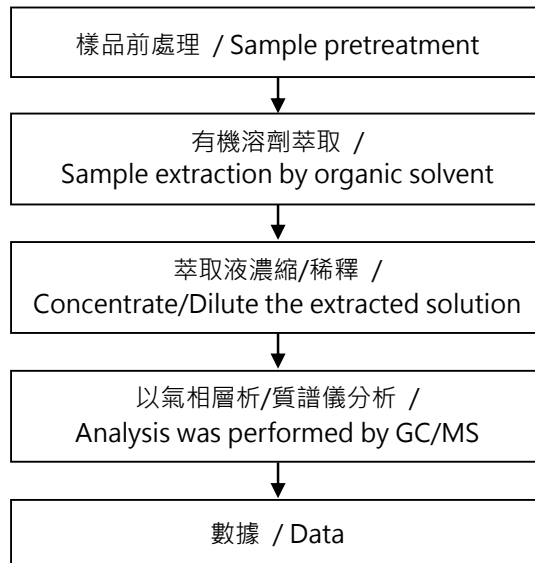
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分析流程圖 / Analytical flow chart

【適用於：多氯聯苯、多氯奈、多氯三聯苯、滅蟻靈、氯化石蠟、DBBT】

*Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT



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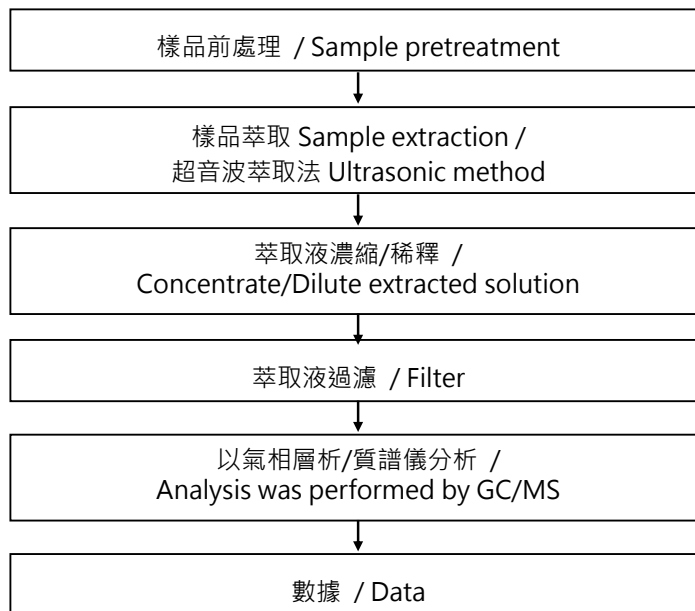
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六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD



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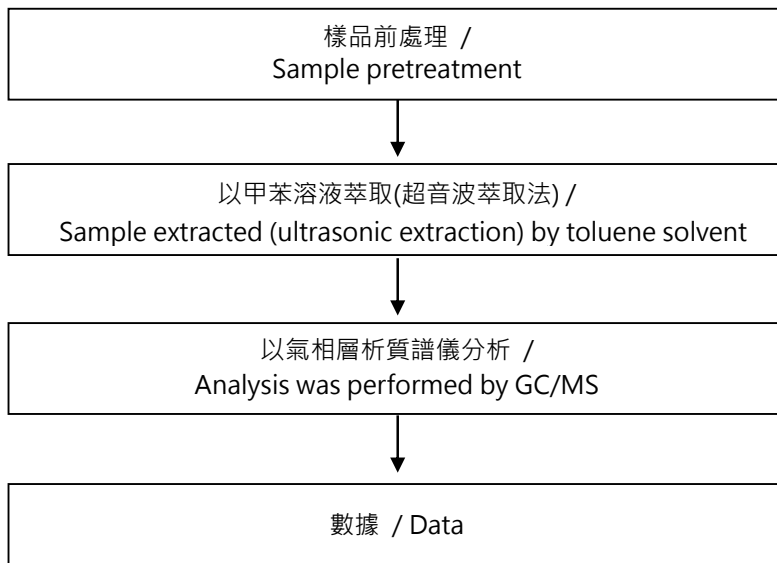
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多環芳香烴分析流程圖 /

Analytical flow chart - PAHs (Polycyclic Aromatic Hydrocarbons)



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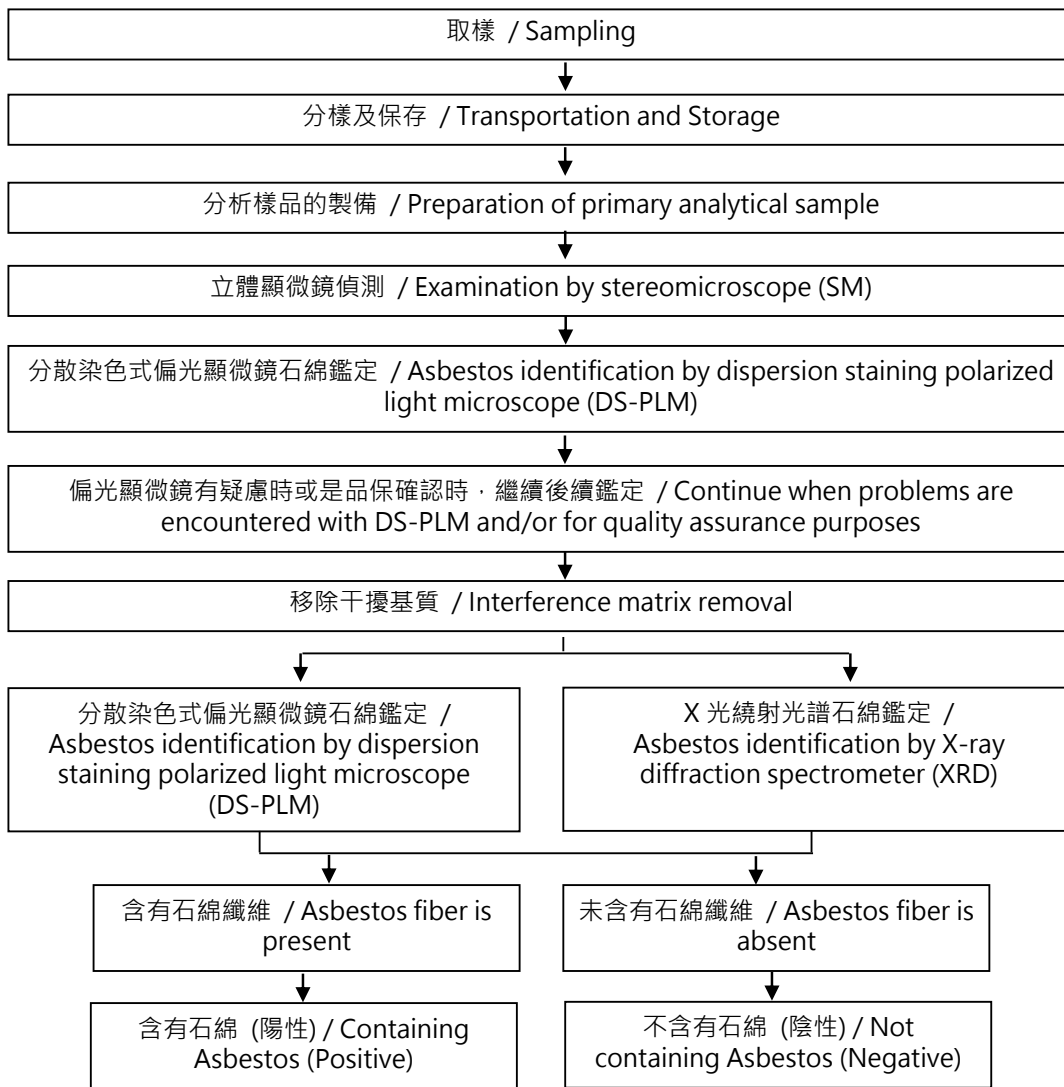
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石綿鑑定分析流程圖 / Analysis flow chart for determination of Asbestos

【參考方法(Reference method): EPA 600/R-93/116】



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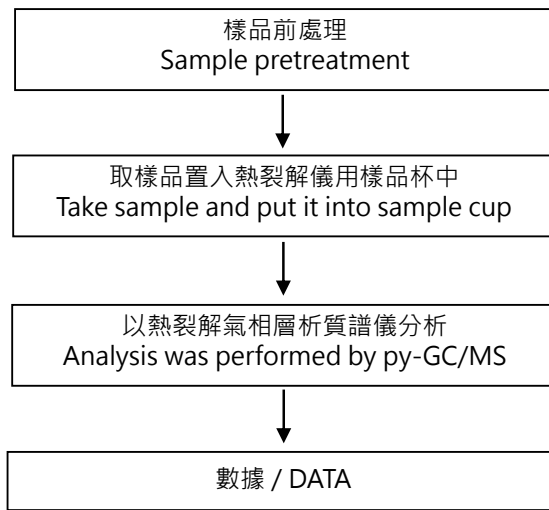
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紅磷分析流程 / Analytical flow chart - Red phosphorus



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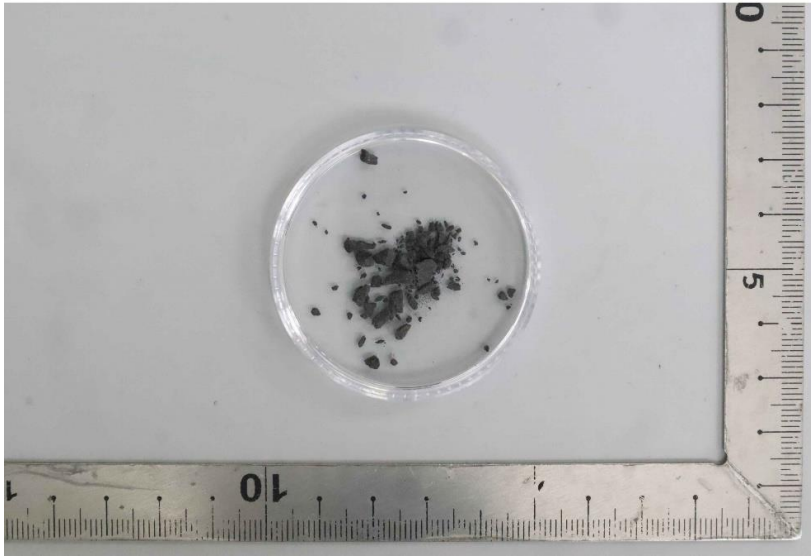
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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。*

(The tested sample / part is marked by an arrow if it's shown on the photo.)

ETR23404578



** 報告結尾 (End of Report) **

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